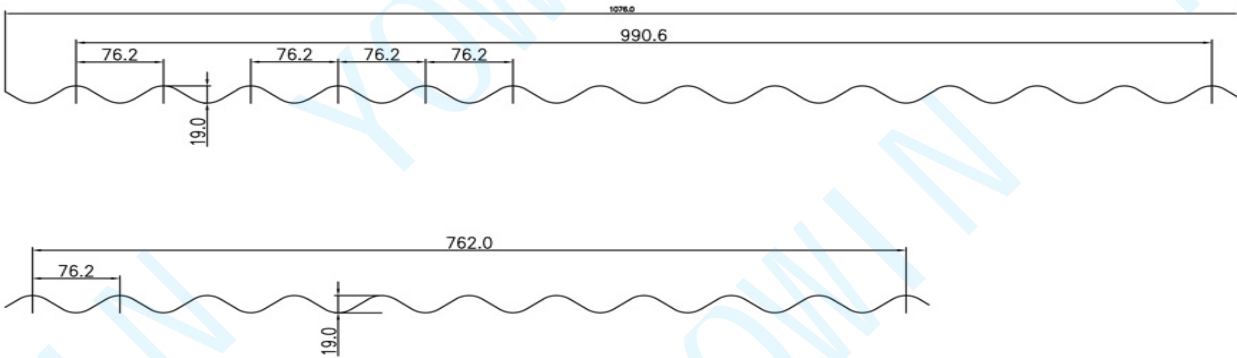


Corrugated roof sheet roll forming machine

波纹板成型机

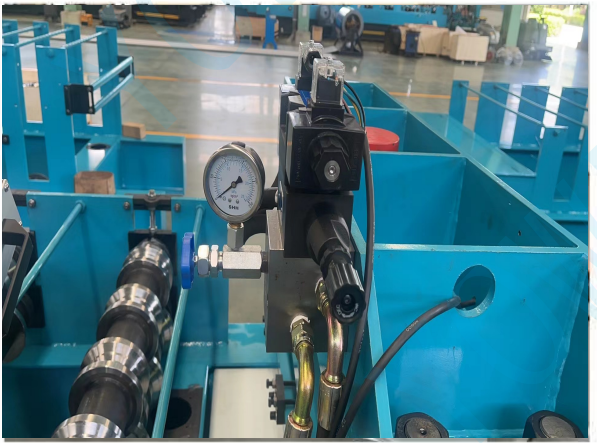


板厚0.2-0.5mm, 展开915mm和1220mm

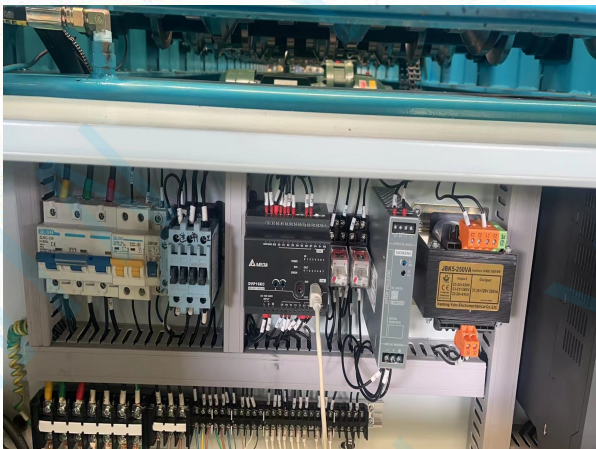
Material thickness	0.3-1.0mm	Material of rollers	45# steel with chormed
Main motor power	7.5kw	Shaft Material and diameter	Φ 76 mm
Hydraulic station	4kw	Tolerance	10m+/-1.5mm
Speed	0-15m/min	Control system	PLC
Quantity of rollers	:18 rollers	Material of cutter blade	Cr12 mould steel with quenched treatment 58-62℃



Roll forming part



Solenoid valve



Control system



Screen



Cutting frame



Cutting blade