

Automatic C and Z purlin changeable roll forming machine

全自动C&Z型钢成型机



序号NO.	名称Item	参数Parameters	
		液压驱动Hydraulic drive	伺服驱动Servo drive
1	主电机功率Main motor power	(22KW)	22KW+5.5上海南睿减速机 22 KW +5.5 Shanghai Nanrui reducer
2	液压压力Hydraulic pressure	16mpa	
3	控制系统control system	PLC	PLC+驱动器PLC + Drive
4	轴材质Axis Material	40CR调质处理 40CR Quality Treatment	
5	辊轮Roller	Gcr15	
6	成型速度Shaping speed	25米/分 高速 25 meters per minute	30米/分 高速 30 meters/minute highway
7	刀材质Knife material	Cr12Mov	
8	成型组Forming group	18	
9	尺寸size	9800 × 1350 × 1750	10200 × 1350 × 1750
10	材质material quality	热轧带钢或热轧镀锌带钢 Rolling strip steel or galvanized strip steel	1.5~3.0mm



5T hydraulic decoiler



Feeding and hydraulic pre-cutting



Leveling part



Guiding part



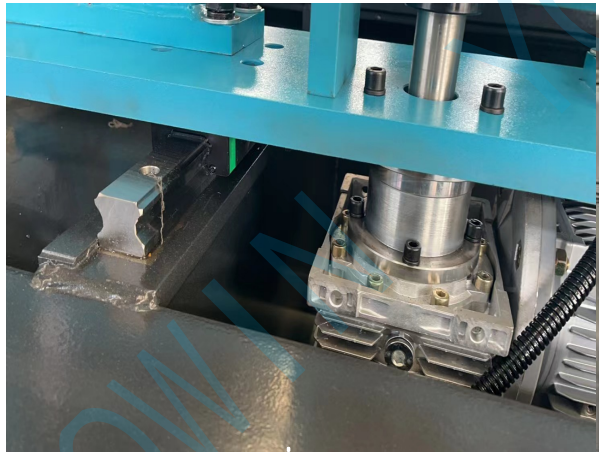
Rollers



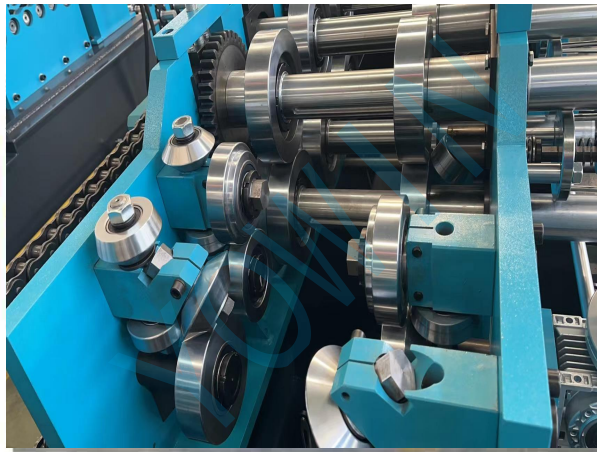
Roll forming part

Automatic C and Z purlin changeable roll forming machine

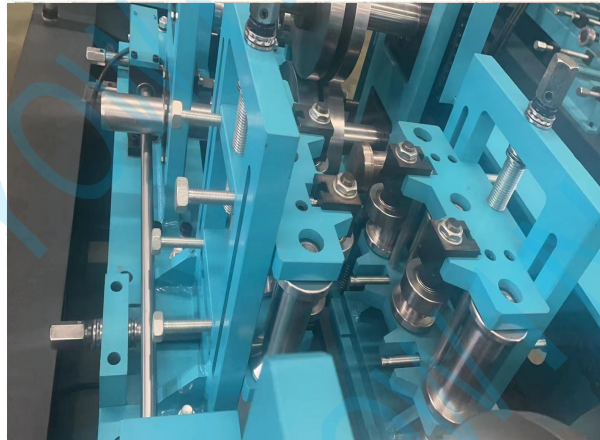
全自动C&Z型钢成型机



Change size motor



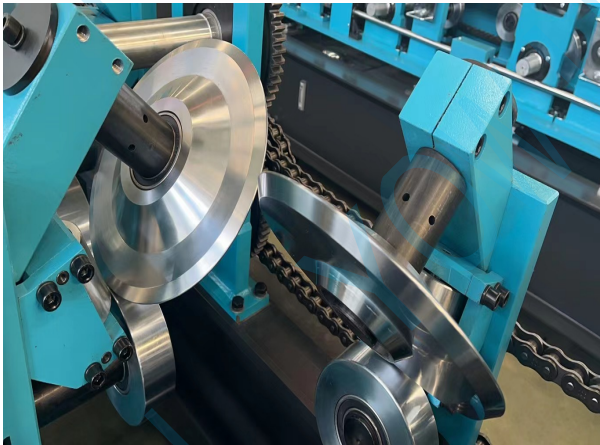
Straighten the lip



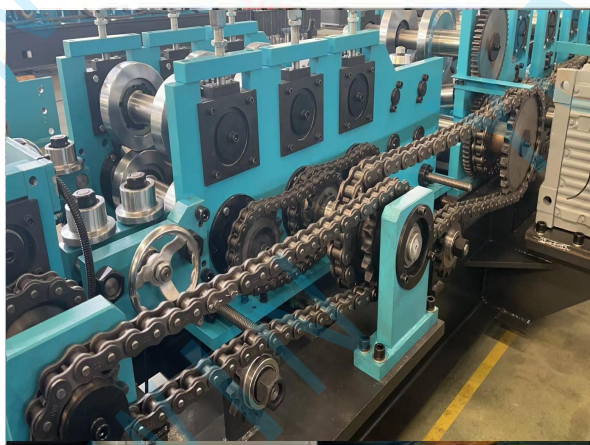
Purlin straighten part



Change size screw



Adjust the angle of the height



Chain



Servo Motor



Punching system



Screw



H beam structure



Hydraulic cutting



Receiving table