

IBR roof sheet roll forming machine

瓦楞板成型机



Feeding part



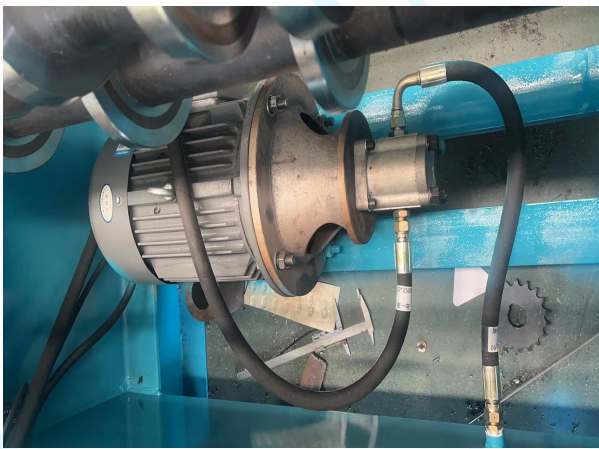
Gear



Rollers



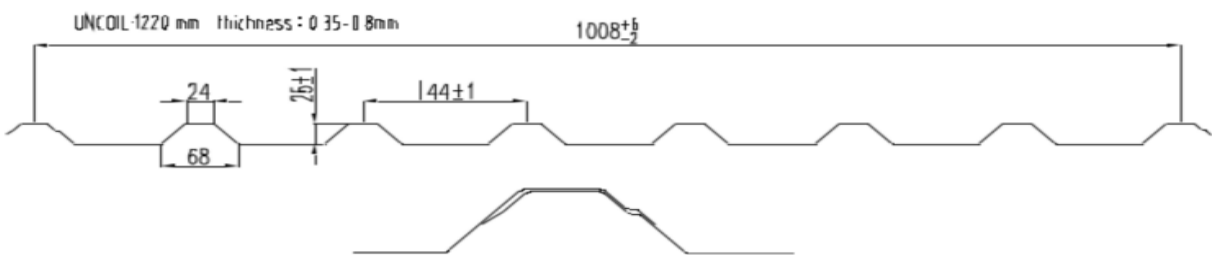
Screen



Motor



Cutting part



Material thickness	0.3-1.0mm	Material of rollers	45# steel with chormed
Main motor power	4kw	Shaft Material and diameter	Φ 70mm
Hydraulic station	3kw	Tolerance	10m+/-1.5mm
Speed	0-15m/min	Control system	PLC
Quantity of rollers	:14rollers	Material of cutter blade	Cr12 mould steel with quenched treatment 58-62℃