

公司简介 COMPANY PROFILE

Hebei Yowin machinery Technology Co., Ltd is a professional manufacturer of roll forming machines .We was initially established in 1998. In 2018, we became a member of Yowin machinery and invested 8 factories, 6 machining centers and 1 steel structure company in China,We have the engineers with rich experience on design for roll forming machines, and also have a professional team on production and service, we pay more attention to develop our technology to meet the market requirement and engaged in supplying the customers with high efficiency, easy operation and best price equipment.

□ TUBE MILL / COLD ROLL FORMING MILL / SLITTING LINE ■ 焊管设备/冷弯设备/纵剪设备



**DEVELOPMENT VISION:
BECOME A GLOBAL ONE-STOP
SUPPLIER OF ROLL FORMING MACHINE
AND METAL PROCESSING EQUIPMENT**



Cold roll forming machine

冷弯成型机



IBR Trapezoidal Roof Sheet Roll Forming Machine



Corrugated roof sheet forming machine



Floor Deck Roll Forming Machine



Light Keel Drywall Roll Forming Machine



Glazed Tile Roof Sheet Roll Forming Machine



Ridge Cap Roof Sheet Roll Forming Machine



Automatic CZ Changeable Purlin Forming Machine



Simple Straightening Leveling & Cutting Machine



H Beam Welding and Straighten machine



Long Span Roll Forming Machine



Guardrail roll forming machine



Storage Rack Roll Forming Machine

Cold roll forming machine

冷弯成型机



Automatic C/U light keel roll forming machine



Automatic light gauge steel villa roll forming machine



Storage P beam roll forming machine



Automatic cable tray roll forming machine



Automatic T ceiling production line



Automatic peach post roll forming machine



Portable standing seam roll forming machine



PV solar roll forming machine



Scaffolding roll forming machine



Storage C beam and embrace roll forming machine



Downpipe roll forming machine



Din rail roll forming machine

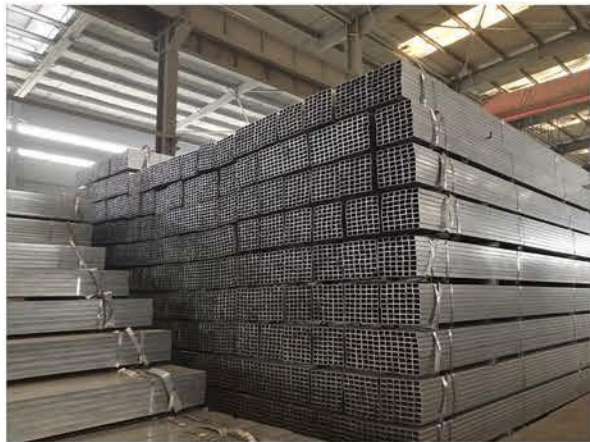
Metal Steel Products



Standing Seam Roll Forming Machine



Rain Gutter Roll Forming Machine



Steel Square Tubes



Steel Coils



Decoiler



Automatic Stacker



Galvanized Steel Strips



Steel Iron Wire



Hydraulic Press Brake Machine



Hydraulic Guillotine Shearing Machine



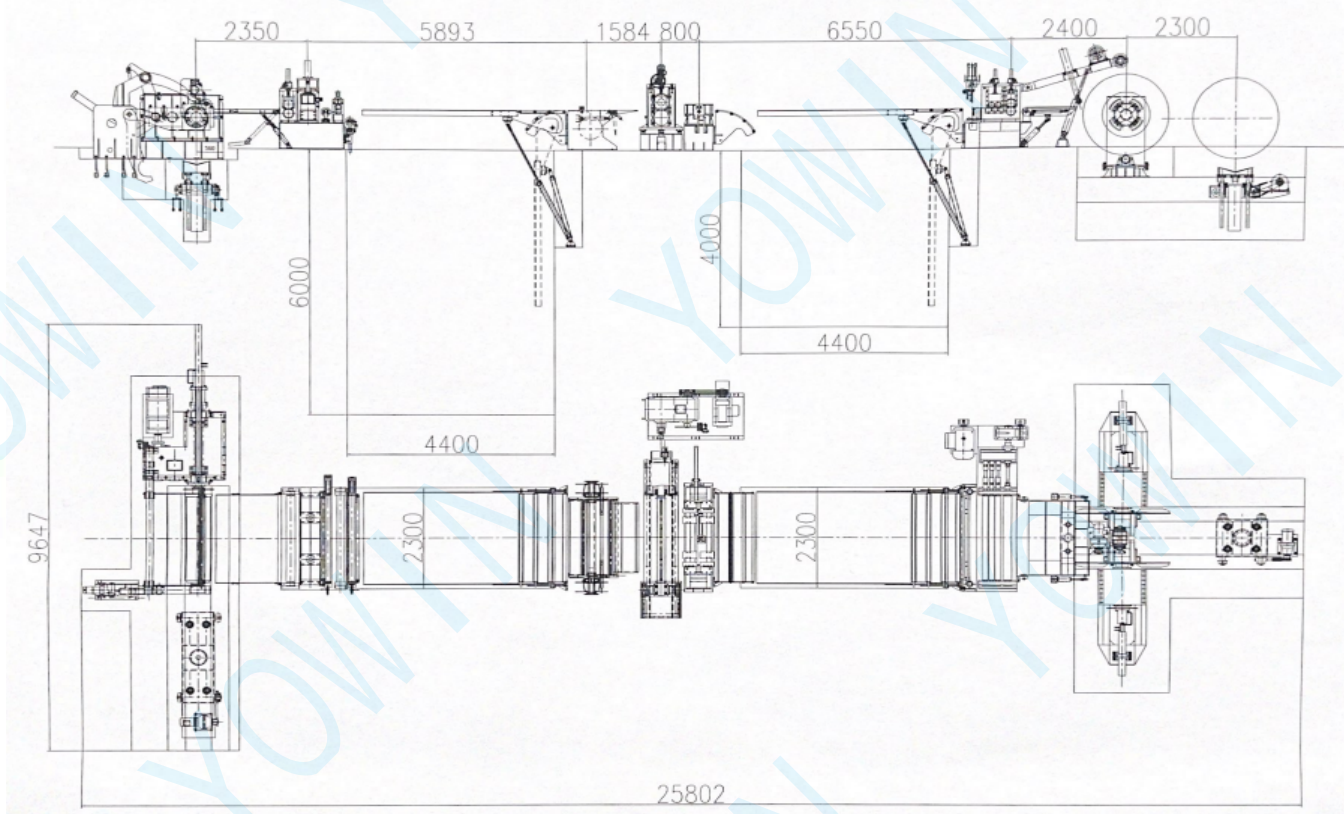
C Purlin



Steel Round Tubes

Automatic Slitting Line

全自动分条线



Hydraulic decoiler with trolley



Leveling machine



Guiding machine



Slitting line



Tension machine and pre-distribution



Recoiler

Automatic Cut To The Length Line

全自动开平线



Hydraulic decoiler



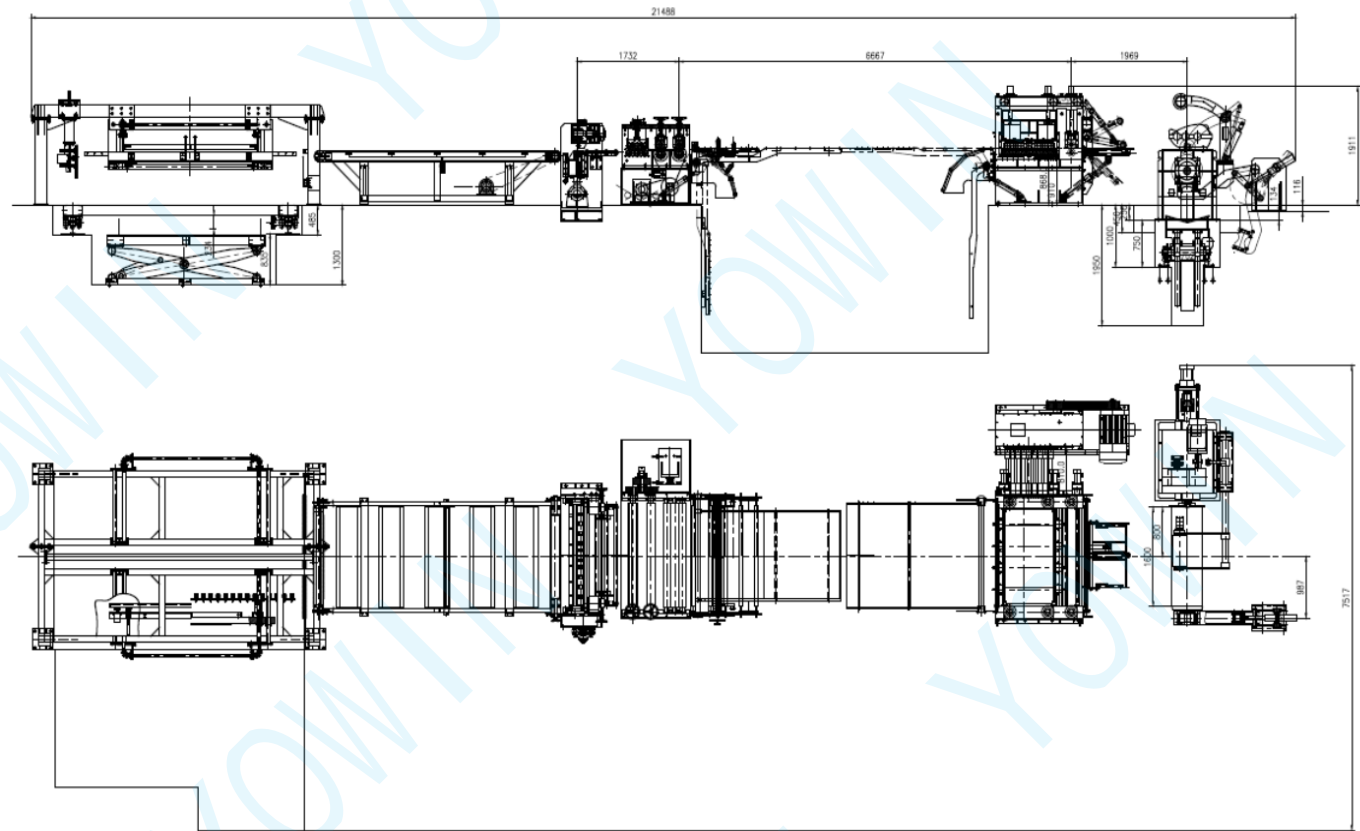
Straighten machine



Cutting scrap



Servo nine rollers sizing



Shearing machine



Stacker

ERW CARBON STEEL TUBE MILLS (I)

高频直缝焊管生产线(一)



高频直缝焊管生产线是冶金、建筑、交通、机械、车辆等行业生产直缝焊管和冷弯型钢的专用设备，以冷、热轧带钢为原料，通过冷弯成型和高频焊接的方法，生产所需求规格的圆管，方矩型管和开口冷弯型钢。

ERW carbon steel tube mill is the special equipment producing welded steel pipe and profile pipe for industries such as metallurgy, construction, transportation, machinery, vehicles and so on. Taking cold or hot-rolled steel as raw materials, through cold-formed and high-frequency welding method to produce the round pipe, square pipe and rectangle pipe.



ERW CARBON STEEL TUBE MILLS (II)

高频直缝焊管生产线(二)



工艺流程:

TECHNOLOGICAL PROCES

上料→开卷→剪切、对焊→活套储料→成型部分（矫平部分+主驱动部分+成型机+导向机架+焊接部分+挤压机架）→去外毛刺→冷却系统→定径矫直部分→定尺飞锯（切断）→辊道台架→落料（打包）→成品入库

SteelTape→Uncoiler→Strip-head Cutter and welder→Horizontal spiral accumulate loop→Forming M/C (Flattening unit + Main driving unit + Forming unit + Guide unit + High frequency induction welding unit + squeeze roller) + De-burr frame→Cooling unit→Sizing unit and straightener→Flying saw under computer-control→Run-out table

